**Patricia Will** is the Founder and CEO of Belmont Village Senior Living, a fully integrated developer and operator of Assisted Living communities with 19 facilities in six states. Before founding Belmont Village, Ms. Will worked in real estate and healthcare for more than 15 years. She is Chairman Emeritus of the American Seniors Housing Association (ASHA) and on the Board and Public Policy Committee of the California Assisted Living Association (CALA).

## **Belmont Village Senior Living**

Belmont Village, L.P. is a fully integrated developer and operator of first-rate Assisted Living communities marketed under the name Belmont Village Senior Living. Headquartered in Houston, Texas, the Company operates 19 fully licensed communities (2,600 units) in California, Illinois, Texas, Georgia, Tennessee, and Kentucky. Belmont Village communities are designed for elder seniors who need assistance with daily living activities. The company's programs and services are supported by industry-leading best practices and research in the fields of gerontology, hospitality, architecture, and consumer preferences. Residents enjoy chef-prepared meals, housekeeping, transportation, social activities, and support from a well-trained staff including licensed nurses. Individuals with memory loss and Alzheimer's disease are supported by Belmont's proprietary programs, Circle of Friends® and Person-Centered Living®.